Double layer grinding wheels

HIGH-QUALITY LEVEL
FOR DEMANDING INDUSTRY APPLICATIONS

SKORPIO
SPECIAL and EXTRA

NEW PRODUCTS FROM THE
Thin Wheels SBU
Double layer grinding wheels

SKORPIO

SPECIAL and EXTRA

- HIGH LEVEL OF QUALITY
- HIGH DURABILITY
- NO FLY-OFFS DURING GRINDING
- EXCEPTIONAL GRINDING PROPERTIES
- AGGRESSIVE MATERIAL REMOVAL
- COMPLIES WITH EN12413, OSA, FEPA

RESIN BONDED WHEELS WITH SiC AND AL-OXIDE

QUALITY CLASS | Fe, S, Cl < 0.1% | ADVANTAGES - MATERIALS
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E20A24RBF | Extra | Yes | Best effects on stainless steel
ZA24R-BF | Special | Yes | Soft grinding with high material removal rates for grinding various types of steel, stainless steel and alloys
ZA24S-BF | Special | No | High material removal rates with long durability of grinding wheels for grinding various types of alloys, steel, stainless steel
EZA24S-BF | Special | No | Exceptional quality with very aggressive material removal enabled by the use of the highest quality abrasives and a special bonding system, along with longest wheel durability, primarily for grinding of various alloys, steels and stainless steel

<table>
<thead>
<tr>
<th>Type</th>
<th>Dimensions D x T x H (mm)</th>
<th>Peripheral speed (m/s)</th>
<th>Rpm (1/min)</th>
<th>Packaging units</th>
</tr>
</thead>
<tbody>
<tr>
<td>F27</td>
<td>115 x 7 x 22.23</td>
<td>80</td>
<td>13300</td>
<td>10</td>
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<tr>
<td>F27</td>
<td>180 x 7 x 22.23</td>
<td>8500</td>
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<td>F27</td>
<td>230 x 7 x 22.23</td>
<td>6650</td>
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</tbody>
</table>

- DOUBLE LAYER GRINDING WHEELS
- SKORPIO
- QUALITY CLASS: Extra, Special, E20A24RBF, ZA24R-BF, ZA24S-BF, EZA24S-BF
- ADVANTAGES: Best effects on stainless steel, soft grinding with high material removal rates, high material removal rates with long durability, exceptional quality with very aggressive material removal
- MATERIALS: Fe, S, Cl < 0.1%
- EN12413, OSA, FEPA compliance

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