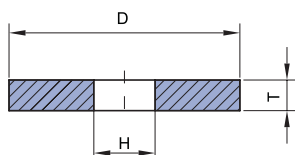




Ploskovno brušenje

Brusilna plošča Oblika 1

D x T x H



D	T	H
100	10 do 32	10, 13, 16, 20, 25, 32
125	10 do 32	13, 16, 20, 25, 32, 40
150	10 do 32	13, 16, 20, 25, 32, 40
200	10 do 32	13, 16, 20, 25, 32, 40, 51
225	10 do 50	16, 20, 25, 32, 40, 50, 60
250	10 do 80	20, 25, 32, 40, 51, 76
300	10 do 150	32, 40, 51, 76, 127
350	16 do 150	32, 40, 51, 76, 127, 152.4
400	20 do 200	40, 51, 76, 127, 152.4, 203
450	20 do 200	76, 127, 152.4, 203,
500	25 do 254	76, 127, 152.4, 203
600	25 do 254	127, 152.4, 203, 305

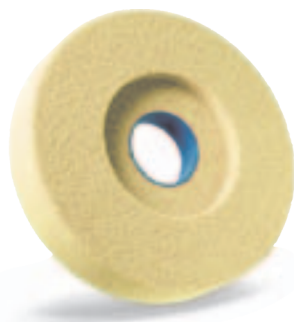
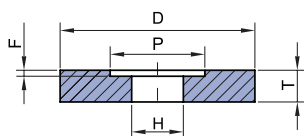
Primer naročila:

1 - 300x30x127

82A46/1G12/2V35

Brusilna plošča z izdolbino Oblika 5

D x T x H – P x F



D	T	H	P	F
100	10 do 32	25, 32, 40		60
125	10 do 32	25, 32, 40, 51		75
150	25 do 32	25, 32, 40, 51		75
200	25 do 32	25, 32, 40, 51		110
225	20 do 50	25, 32, 40, 51		110
250	20 do 80	40, 51, 76		130
300	32 do 150	76, 127, 152,4		190
350	40 do 150	76, 127, 152,4		215
400	40 do 200	76, 127, 152,4		230
450	40 do 200	127, 152.4, 203		290
500	40 do 254	127, 152.4, 203, 305		290
600	40 do 254	127, 152.4, 203, 305		290

F = max. T/2

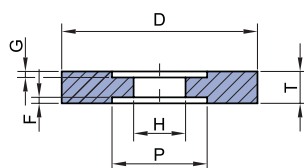
Primer naročila:

5 - 300x50x127 - 200x20

3LA60H16/2SV12L

Brusilna plošča z obojstransko izdolbino Oblika 7

D x T x H – P x F / G



D	T	H	P	F,G
100	10 do 32	25, 32, 40		60
125	10 do 32	25, 32, 40, 51		75
150	10 do 32	25, 32, 40, 51		75
200	10 do 40	25, 32, 40, 51		110
225	20 do 40	25, 32, 40, 51		110
250	10 do 40	40, 51, 76		130
300	13 do 80	76, 127, 152,4		190
350	16 do 80	76, 127, 152,4		215
400	20 do 80	127, 152.4, 203		230
450	20 do 100	127, 152.4, 203		290
500	40 do 254	152.4, 203, 305		290
600	40 do 254	152.4, 203, 305		290

F+G = max. T/2

Primer naročila:

7 - 300x50x127 - 100x15/10

82A46/1G12/2V44