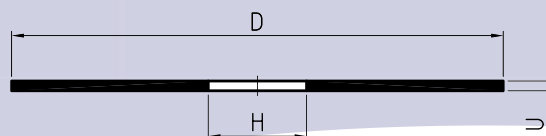




DIACOM 1A1R-O

D x U x H

Rezalka brez nosilca

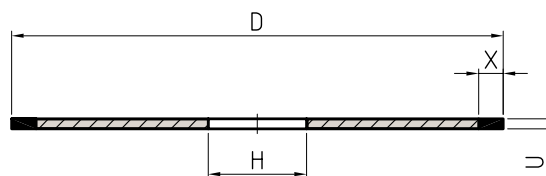
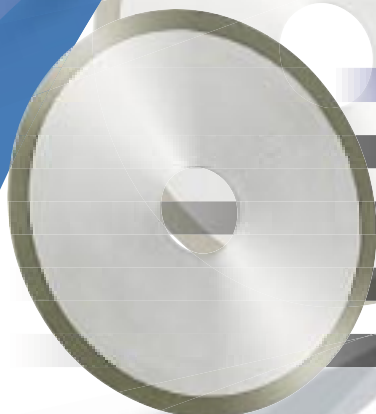


D	U	H
40	0.3 - 1.0	10
45	0.3 - 1.0	10
50	0.3 - 1.0	10
75	0.3 - 1.0	20
100	0.3 - 1.0	20

DIACOM 1A1R

D x U x X x H

Rezalka na kovinskem nosilcu

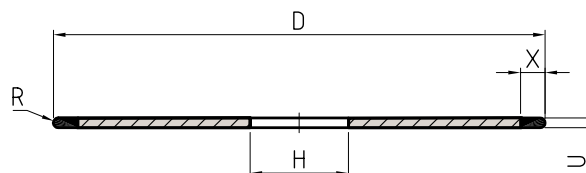


D	U	X
75	1.0 - 2.0	5
100	1.0 - 2.0	5
125	1.0 - 2.0	5
150	1.0 - 2.0	5 8
175	1.0 - 2.0	5
200	1.0 - 2.0	5 8
250	1.5 - 2.0	8
350	2.5	8

DIACOM 1F1R

D x U x X x H


Rezalka na kovinskem nosilcu



D	U	X	R
75	1.0 - 2.0	5	U/2
100	1.0 - 2.0	5	U/2
125	1.0 - 2.0	5	U/2
150	1.0 - 2.0	5 8	U/2
175	1.0 - 2.0	5	U/2
200	1.0 - 2.0	5 8	U/2
250	1.5 - 2.0	8	U/2
350	2.5	8	U/2



TABELA PRIPOROČLJIVIH KVALITET REZALK

OBDELOVANI MATERIAL	Vrsta zrna	Granulacija	Vezivo	Koncentracija	Opombe
Jekla					
Jekla	B	35 - 76	BMRG, PIMR, BIMR	100 - 125	brez nosilnega telesa
 Nekaljena Orodna Hitrorezna (HSS)	B	126 - 213	BM1R	100	z nosilnim telesom
	B	107 - 181	BM1R, V80	100 - 125	
	B	107 - 181	PIMR, BIMR	100 - 125	
Trdine					
 Karbidna trdina Karbidna trdina*	D	35 - 76	BMRG, PIMR, BIMR	100 - 125	brez nosilnega telesa
	D	107 - 181	BMEG, BM1R, PIMR, BIMR	100 - 125	z nosilnim telesom

* pri suhem brušenju ali kombinaciji suho - mokro BMEG

